

IN THE CLAIMS

Please amend the claims as follows:

Claims 1-13 (Canceled).

Claim 14 (New): A method for continuous coating of an inside of a continuously extruded hollow profile strand of elastic material, comprising:

guiding a hollow profile strand on a curved, arcuate path through a supply of a liquid coating agent that remains stationary in its location;

wetting inner walls of the hollow profile strand with coating agent, and, directly after running through the supply of coating agent, guiding the hollow profile strand upward, rising in its path; and

wiping excess coating agent from one or more inner walls by liquid wipers mounted inside the hollow chambers, by the hollow profile strand being moved continuously in relation to the liquid wipers, the liquid wipers include at least one magnet or magnetizable material and at least one wiping lip that touches the inner walls and are arranged in a region of a rise in a path of the hollow profile downstream of the supply of coating agent, being securely held at a constant position within the path of the hollow profile strand by counter magnets or magnetizable materials, which are fixed next to the outer side of the continuous hollow profile strand.

Claim 15 (New): The method as claimed in claim 14, wherein each liquid wiper is formed by a body to which the magnet or magnetizable material and the wiping lip are fastened.

Claim 16 (New): The method as claimed in claim 14, wherein each liquid wiper is formed by a magnet or magnetizable body with a wiping lip.

Claim 17 (New): The method as claimed in claim 14, wherein Ni-Fe-B magnets are used as the magnet of the liquid wipers and as counter magnets.

Claim 18 (New): The method as claimed in claim 14, wherein the excess coating agent is wiped off by at least one wiping lip of Teflon, felt, and/or silicone.

Claim 19 (New): The method as claimed in claim 14, wherein the excess coating agent is wiped off by at least one wiping lip of expanded Teflon with a density of from 0.3 to 1.8 g/cm³.

Claim 20 (New): The method as claimed in claim 14, wherein each liquid wiper includes not only the wiping lip but also a lip impregnated with coating liquid arranged downstream of the wiping lip in a direction of the path of the hollow profile strand and that touches the inner walls of the hollow chamber.

Claim 21 (New): The method as claimed in claim 14, wherein the magnetic or non-magnetic body of the liquid wiper is mounted in the hollow chamber on rotatable rollers fastened to the body.

Claim 22 (New): The method as claimed in claim 14, wherein a hollow profile strand in a form of a sheet with two outer walls and plural internal webs connecting outer walls is extruded, each hollow chamber being bounded by two flanges and two webs.

Claim 23 (New): The method as claimed in claim 22, wherein first and second liquid wipers are arranged in each hollow chamber, the first liquid wiper wiping an upper flange and an upper part of the webs and the second liquid wiper wiping a lower flange and a lower part of the webs, and the first liquid wiper located upstream of the second liquid wiper in a direction of the path of the hollow profile strand.

Claim 24 (New): The method as claimed in claim 14, wherein plural layers are applied one after the other.

Claim 25 (New): A liquid wiper for removing liquid coating agent from chambers of a hollow profile, which can be used for carrying out the method as claimed in claim 14, comprising: a body, magnets or magnetizable materials, at least one wiping lip, at least one felt lip and rollers.

Claim 26 (New): A device for continuously removing liquid coating agent from chambers of a hollow profile, comprising: an extrusion device, guiding rollers for a continuously extruded hollow profile strand, a supply of coating agent, liquid wipers as claimed in claim 23, and counter magnets or magnetizable materials fastened to holding devices.